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### KEY=REBUILD - BRENDEN GIADA

**How to Rebuild Your Small-Block Chevy Troubleshooting, Removal, Disassembly, Reconditioning, Assembly, Installation & Tune-Ups** Penguin Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format. **Chevrolet Engine Overhaul Manual** Haynes Manuals N. America, Incorporated A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy **GM Turbo 350 Transmissions How to Rebuild and Modify** CarTech Inc Although not quite the stout heavy-duty performer as its big brother, the Turbo 400, the Turbo 350 transmission is a fine, durable, capable, and when modified, stout performer in its own right. Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions. There always comes a time when the old transmission shows signs of wear. At some point, even the best transmissions need to be rebuilt. In *GM Turbo 350 Transmissions: How to Rebuild & Modify*, respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM's popular rear-wheel-drive automatic transmission. With his proven style, Ruggles goes through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. He includes instruction on removal and installation, tear-down procedures, parts inspection and replacement, as well as performance mods and shift kit installation. Time-saving tips are part of every buildup as well. Automatic transmissions are a mystery to most. Even if you end up deciding to have a professional take care of your transmission repair and performance needs, the information contained in this book is crucial to understanding how the power gets from the engine to the road. Add a copy of *GM Turbo 350: How to Rebuild & Modify* to your automotive library today. **How to Rebuild Big-Block Mopar Engines** HP Books When Chrysler introduced the 350 and 361 "B" series of engines in 1958, they launched a legacy of performance that sparked the muscle car war of the sixties and early seventies. Within a few years, these engines evolved into the famed 426 Hemi, 413 Max Wedge and 440 Six-Pack. Dubbed "elephant motors" by enthusiasts, racers, and hot rodders alike, these big-blocks ruled the streets in Barracudas, Challengers, Furies, and Chargers. They were also used in a wide variety of other Chrysler, Dodge, and Plymouth cars and trucks. *How to Rebuild Big-Block Mopar Engines* is a comprehensive hands-on guide to rebuilding these motors to factory specifications. Included are fully illustrated, step-by-step sections that cover the entire engine rebuilding process, from inspection, removal, and disassembly, to machine shop work, reconditioning, assembly, installation, and tune-up. Collectors and restorers who rely on correct casting numbers for authenticity will find the parts identification and interchange information to be invaluable. Written in an easy-to-understand and easy-to-follow format, this is an essential resource needed by any serious Mopar fan. **How to Rebuild Big-Block Chevy Engines** Penguin From workhorse to racehorse, the big-block Chevy provided the power demands of the mid-'60s. used in everything from medium-duty trucks to Corvettes, these engines are worth rebuilding. Do it right with this book! Clear, concise text guides you through each engine-rebuilding step. Includes complete specifications and more than 500 photos, drawings, charts and graphs. Covers troubleshooting, parts reconditioning and engine assembly. Tells you how to do a complete overhaul or a simple parts swap. One whole chapter on parts identification tells how to interchange parts for improvised durability or performance. Includes comprehensive specifications and casting numbers. **How to restore Honda SOHC Fours YOUR step-by-step colour illustrated guide to complete restoration** Veloce Publishing Ltd This book gives enthusiasts of the single overhead camshaft Honda Four a step-by-step guide to a full restoration. Whether it be the small but luxurious CB350/4 right through to the ground breaking CB750/4. This guide covers dismantling the motorcycle and its components, restoring and sourcing parts, paint spraying, decals and polishing. The chapters cover, Engine, frame, forks, fuel, exhaust, seat, brakes, tyres, electrics, up to the rebuild and on to safe setup and general maintenance and finally onto riding safely and storage. **How to Rebuild the Small-Block Chevrolet** S-A Design Now in beautiful color, *How to Rebuild the Small Block Chevrolet* is a quality, step-by-step Workbench Book that shows you how to rebuild a street or racing small-block Chevy in your own garage. Includes over 600 color photos and easy to read text that explains every procedure a professional builder uses to assemble an engine from crankshaft to carburetor. Detailed sections show how to disassemble a used engine, inspect for signs of damage, select replacement parts, buy machine work, check critical component fit, and much more! Performance mods and upgrades are discussed along the way, so the book meets the needs of all enthusiasts, from restorers to hot rodders. **Big Block Chevy Engine Buildups** HP1484 HP Trade The editors of *Chevy High Performance* magazine combine their knowledge in this step-by-step guide to big-block Chevy engine buildups—from low-budget engine projects for mild street performance, to all-out race motors for drag strip action. Bolt-on modifications, engine block prep, cylinder heads, intake and exhaust systems, dyno-tested combinations, and more are covered in detail **Popular Science** Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that *Popular Science* and our readers share: The future is going to be better, and science and technology are the driving forces that will help make it better. **The Four Stroke Dirt Bike Engine Building Handbook Precision Engine Building Knowledge for Beginners and Experts** Commercial News **USA New Products and Trade Information How to Build Max-Performance Oldsmobile V-8s** Cartech The photos in this edition are black and white. The traditional Oldsmobile V-8 powered some of the most memorable cars of the muscle car era, from the 442s of the '60s and early '70s to the Trans-Ams of the late '70s. These powerful V-8s were also popular in ski boats. They have found a new lease on life with the recent development of improved aftermarket cylinder heads, aggressive roller camshafts, and electronic fuel injection. Author Bill Trovato is recognized for being one of the most aggressive and successful Oldsmobile engine experts, and he openly shares all of his proven tricks, tips, and techniques in "How to Build Max Performance Oldsmobile V-8s." His many years of successful experience racing and winning with the Olds V-8 in heads-up, street-legal cars proves he knows how to extract maximum power from the design without sacrificing durability. A complete review of factory blocks, cranks, heads, and more is teamed with a thorough review of all the aftermarket equipment available. Whether mild or wild, the important information on cam selection and Olds-specific engine building techniques are all here. Fans of the traditional Olds V-8 will appreciate the level of detail and completeness Trovato brings to the table, and his frank, to-the-point writing style is as efficient and effective as the engines he designs, builds, and races. Anyone considering use of an Oldsmobile V-8 to power their ride will save time, money, and headaches by following the clear and honest advice offered in "How to Build Max Performance Oldsmobile V-8s." Plenty of full-color photos and step-by-step engine builds showcase exactly how these engines should be built to deliver the most power per dollar. **How to Rebuild the Small-Block Ford** CarTech Inc This revised and updated color edition of *How to Rebuild the Small-Block Ford* walks you step by step through a rebuild, including: planning your rebuild, disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in. **How to Rebuild Small-Block Ford Engines** Penguin If you have a small-block Ford, then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams visually walk you through the entire rebuild. You'll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There's even a section on how to perform tune-ups to maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can't be swapped. This is truly a "hands-on" book. Don't put off your project any longer. Start rebuilding your small-block Ford today! **Reciprocating engine overhaul terminology and standards BIM Handbook A Guide to Building Information Modeling for Owners, Designers, Engineers, Contractors, and Facility Managers** John Wiley & Sons Discover BIM: A better way to build better buildings Building Information Modeling (BIM) offers a novel approach to design, construction, and facility management in which a digital representation of the building product and process is used to facilitate the exchange and interoperability of information in digital format. BIM is beginning to change the way buildings look, the way they function, and the ways in which they are designed and built. The *BIM Handbook, Third Edition* provides an in-depth understanding of BIM technologies, the business and organizational issues associated with its implementation, and the profound advantages that effective use of BIM can provide to all members of a project team. Updates to this edition include: Information on the ways in which professionals should use BIM to gain maximum value New topics such as collaborative working, national and major construction clients, BIM standards and guides A discussion on how various professional roles have expanded through the widespread use and the new avenues of BIM practices and services A wealth of new case studies that clearly illustrate exactly how BIM is applied in a wide variety of conditions Painting a colorful and thorough picture of the state of the art in building information modeling, the *BIM Handbook, Third Edition* guides readers to successful implementations, helping them to avoid needless frustration and costs and take full advantage of this paradigm-shifting approach to construct better buildings that consume fewer materials and require less time, labor, and capital resources. **Commerce Business Daily** **The Rover V8 Engine** Haynes Publications A thorough technical assessment of the Rover V8 engine and all methods of tuning for increased power output. Filled with the V8s transatlantic origins and production, its competition career in rallies and in saloon car road racing, plus details of all Rover V8 speed equipment suppliers and professional engine builders. This volume brings the Rover V8 story up-to-date with developments ranging from the factory 3.9 litre, to the Range Rover of 1994. **Club Car / Kawasaki 4-Stroke Air-Cooled Engines 1984 - 2013 KF82 - FE290 - FE350 - FE400. Including 1997 - 2013 Gas Transaxle Independently Published** Includes: Tool List, General Information, Engine Rotation (CW vs CCW), Engine Disassembly FE Series, FE Series Torque and Bore Specs, FE Series Performance - Jetting, 22mm Mikuni, Timing Advance Keys, Flywheel Lightening, Cylinder Head Milling, Porting, Cam Timing, Building the 325cc Big Bore FE290 and CW Removal. FE Series Repairs - Remote Oil Cooler, Bolted Cam Gear, FE400 Smoke fix, Exhaust Guide Repair, Link Arm Bushing Replacement, Cylinder Assembly and Piston Orientation. FE Series Assembly, KF82 General Information - KF82 Torque Specs, KF82 Disassembly, KF82 Measurement / Inspection, KF82 Assembly, KF82 Pictures for Reference, KF82 / FE290 - FE400 Ignition Testing, KF82 / FE290 - FE400 Parts Reference, 1997-2013 Club Car Gas Transaxle, 1997-2013 CC Gas / Type K HS Gear Installation, 1997-2013 CC Gas / Type K Posi Shims, 1997-13 CC Gas Transaxle Pictures for Reference and more! Also includes: 1997-2013 Club Car / Kawasaki Gas Transaxle Rebuild / Hi Speed Gear Installation! **Motor Auto Repair Manual.** Hearst Books **Gravel Roads Maintenance and Design Manual** The purpose of this manual is to provide clear and helpful information for maintaining gravel roads. Very little technical help is available to small agencies that are responsible for managing these roads. Gravel road maintenance has traditionally been "more of an art than a science" and very few formal standards exist. This manual contains guidelines to help answer the questions that arise concerning gravel road maintenance such as: What is enough surface crown? What is too much? What causes corrugation? The information is as nontechnical as possible without sacrificing clear guidelines and instructions on how to do the job right. **Acceptable Methods, Techniques, and Practices Aircraft Inspection and Repair How to Build High-Performance Chevy LS1/LS6 V-8s Modifying and Tuning GenIII Engines for GM Cars and Pickups** CarTech Inc This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small-blocks. Covered is everything you need to know about these engines, including the difficult engine removal and installation, simple engine bolt-ons, electronic controls for the Generation III engine, and detailed engine builds at four different power levels. **PISA Take the Test Sample Questions from OECD's PISA Assessments Sample Questions from OECD's PISA Assessments** OECD Publishing This book presents all the publicly available questions from the PISA surveys. Some of these questions were used in the PISA 2000, 2003 and 2006 surveys and others were used in developing and trying out the assessment. **WHO Guidelines for Indoor Air Quality Selected Pollutants** World Health Organization This book presents WHO guidelines for the protection of public health from risks due to a number of chemicals commonly present in indoor air. The substances considered in this review, i.e. benzene, carbon monoxide, formaldehyde, naphthalene, nitrogen dioxide, polycyclic aromatic hydrocarbons (especially benzo[a]pyrene), radon, trichloroethylene and tetrachloroethylene, have indoor sources, are known in respect of their hazardousness to health and are often found indoors in concentrations of health concern. The guidelines are targeted at public health professionals involved in preventing health risks of environmental exposures, as well as specialists and

authorities involved in the design and use of buildings, indoor materials and products. They provide a scientific basis for legally enforceable standards. **A Guide to Ship Repair Estimates in Man-hours** [Butterworth-Heinemann](#) Expert ship surveyor Don Butler shares a lifetime's ship repair costing experience in this unique resource for accurate cost estimation and planning Includes hard to come by information on typical ship repair labor expectations for accurate man-hour forecasting and cost estimation Produced for marine engineers and marine industry professionals to aid with repair specification and negotiation, helping you to plan work and budgets more reliably Uses man-hours as opposed to particular rates or currencies, providing a long-term model for pricing regardless of location, rate fluctuation or inflation Bringing together otherwise scattered details on specific repair and dry-docking activities, this invaluable guide will save you time and improve the accuracy of your ship repair estimates. Don't plan or commission work without it! Don Butler is a fellow of the Institute of Marine Engineers and a member of Society of Consulting Marine Engineers and Ship Surveyors, UK. Made up of very hard to come by information on typical ship repair labor expectations for accurate man-hour forecasting and cost estimation Produced for marine engineers and marine industry professionals to save time, aid in repair negotiation and help companies to plan more reliably Man-hour listings assist in long-term pricing, meaning the book content remains valid regardless of currency, rate fluctuation or inflation **How to Rebuild Ford Power Stroke Diesel Engines 1994-2007** [CarTech Inc](#) This book covers the vast majority of Powerstroke Diesel engines on the road, and gives you the full story on their design. Each part of the engine is described and discussed in detail, with full-color photos of every critical component. A full and complete step-by-step engine rebuild is also included. **Backpacker** [Backpacker](#) brings the outdoors straight to the reader's doorstep, inspiring and enabling them to go more places and enjoy nature more often. The authority on active adventure, [Backpacker](#) is the world's first GPS-enabled magazine, and the only magazine whose editors personally test the hiking trails, camping gear, and survival tips they publish. [Backpacker's](#) Editors' Choice Awards, an industry honor recognizing design, feature and product innovation, has become the gold standard against which all other outdoor-industry awards are measured. **Maximum Boost Designing, Testing and Installing Turbocharger Systems** [Robert Bentley, Incorporated](#) Whether you're interested in better performance on the road or extra horsepower to be a winner on the track, this book gives you the knowledge you need to get the most out of your engine and its turbocharger system. Find out what works and what doesn't, which turbo is right for your needs, and what type of set-up will give you that extra boost. [Bell](#) shows you how to select and install the right turbo, how to prep your engine, test the systems, and integrate a turbo with EFI or carbureted engine. **Orbital Mechanics for Engineering Students** [Elsevier](#) [Orbital Mechanics for Engineering Students, Second Edition](#), provides an introduction to the basic concepts of space mechanics. These include vector kinematics in three dimensions; Newton's laws of motion and gravitation; relative motion; the vector-based solution of the classical two-body problem; derivation of Kepler's equations; orbits in three dimensions; preliminary orbit determination; and orbital maneuvers. The book also covers relative motion and the two-impulse rendezvous problem; interplanetary mission design using patched conics; rigid-body dynamics used to characterize the attitude of a space vehicle; satellite attitude dynamics; and the characteristics and design of multi-stage launch vehicles. Each chapter begins with an outline of key concepts and concludes with problems that are based on the material covered. This text is written for undergraduates who are studying orbital mechanics for the first time and have completed courses in physics, dynamics, and mathematics, including differential equations and applied linear algebra. Graduate students, researchers, and experienced practitioners will also find useful review materials in the book. **NEW:** Reorganized and improved discussions of coordinate systems, new discussion on perturbations and quaternions **NEW:** Increased coverage of attitude dynamics, including new Matlab algorithms and examples in chapter 10 **New examples and homework problems** **Chevrolet Inline-6 Engine 1929-1962 How to Rebuild** [CarTech Inc](#) Chevrolet's inline 6-cylinder, affectionately known as the "Stovebolt," was produced and applied to Chevrolet-powered automobiles from 1929 through 1962. Its effectiveness and simplicity greatly contributed to the lengthy duration of its life span, with the engine still being created in some capacity into 2009.

Deve Krehbiel of [devestech.net](#) has taken his decades of knowledge on the inline-6 and created the ultimate resource on rebuilding the Stovebolt Chevrolet powerplant. Using color photography with step-by-step sequencing, Deve takes you through the disassembly, rebuild, and reassembly of these engines, including rebuilding the carburetor, distributor, and intake/exhaust systems. Tech Tips highlight areas that can be overlooked, such as proper cleaning and determining if a part is reusable, and an appendix provides information on decoding casting numbers. With millions of Chevrolets built with an inline-6 engine, there's no shortage of candidates for a rebuild. With [Chevrolet Inline-6 Engine: How to Rebuild](#), you will now have the perfect complementary tool to walk you through the entire engine-rebuilding process. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial} **1960 Ford Truck Shop Manual By Detroit Iron** [Detroit Iron](#) This 1960 Ford Truck Shop Manual is a high-quality, licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron. This OEM factory manual is 8.5 x 11 inches, paperback bound, shrink-wrapped and contains 686 pages of comprehensive mechanical instructions with detailed diagrams, photos and specifications for the mechanical components of your vehicle such as the engine, transmission, suspension, brakes, fuel, exhaust, steering, electrical and drive line. Service / repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics. The following 1960 Ford models are covered: F-100, F-250, F-350, P-350. This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles. **Deployment Guide for InfoSphere Guardium** [IBM Redbooks](#) [IBM® InfoSphere® Guardium®](#) provides the simplest, most robust solution for data security and data privacy by assuring the integrity of trusted information in your data center. [InfoSphere Guardium](#) helps you reduce support costs by automating the entire compliance auditing process across heterogeneous environments. [InfoSphere Guardium](#) offers a flexible and scalable solution to support varying customer architecture requirements. This [IBM Redbooks®](#) publication provides a guide for deploying the [Guardium](#) solutions. This book also provides a roadmap process for implementing an [InfoSphere Guardium](#) solution that is based on years of experience and best practices that were collected from various [Guardium](#) experts. We describe planning, installation, configuration, monitoring, and administering an [InfoSphere Guardium](#) environment. We also describe use cases and how [InfoSphere Guardium](#) integrates with other IBM products. The guidance can help you successfully deploy and manage an [IBM InfoSphere Guardium](#) system. This book is intended for the system administrators and support staff who are responsible for deploying or supporting an [InfoSphere Guardium](#) environment. **Muncie 4-Speed Transmissions How to Rebuild & Modify** [CarTech Inc](#) The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro, Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to choose the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process. **How to Rebuild Small-Block Chevy LT-1 LT-4 Engines Step-by-Step Rebuild to Factory Specifications Covers, 1992-1997** [HP Trade](#) This step-by-step guide to rebuilding LT1 small-block Chevy engines includes sections on disassembly and inspection, reconditioning the block and bottom end, reconditioning and rebuilding the cylinder heads, fuel injection systems, and exhaust. **The SUDS Manual** This guidance document is aimed at providing comprehensive advice on the implementation of SUDS in the UK. It provides information for all aspects of the life cycle of SUDS, from initial planning, design through to construction and their management in the context of the current regulatory framework. **Technical Abstract Bulletin Mustang Restoration Handbook Restore 1965-1970 Mustang Notchbacks, Fastbacks & Convertibles** [Penguin](#) Ground up or section by section, this guide will show you how to restore your 1965-70 Mustang to like-new condition. Packed with dozens of identification charts and more than 450 photos and drawings, the guide covers year-by-year equipment changes and disassembly and assembly. A Mustang suppliers list is a bonus. **Report of the Presidential Commission on the Space Shuttle Challenger Accident** [DIANE Publishing](#) Reviews the circumstances surrounding the Challenger accident to establish the probable cause or causes of the accident. Develops recommendations for corrective or other action based upon the Commission's findings and determinations. Color photos, charts and tables. **How to Restore Your Chevy Truck 1973-1987** [CarTech Inc](#) When Chevy released its third-generation C/K pickup trucks, the stout and sturdy performers captured the attention of Chevy and GMC truck enthusiasts. As a result, millions were sold during their 18-year production run. The new cab design featured rounded windshield corners, rounded cab roof, and sloped and rounded doors, so they were called the "rounded-line" trucks by General Motors. Enthusiasts, however, didn't agree. Because of the overall squarer appearance of the trucks, they were soon called the "squarebody" by enthusiasts and journalists alike. Although the older Chevy/GMC pickups are more exclusive, the third-generation pickups are plentiful, are increasing in collector value, and, fortunately, have parts that are readily available. As an on- and off-road utility vehicle, Chevy/GMC trucks have been towing, hauling, and operating in a variety of conditions. After all of these years of hard use and exposure to harsh conditions, many of these extensively used trucks are in desperate need of restoration. Whether you own a regular, super, or crew cab with a short or long box, this restoration guide provides the pertinent information and instruction to restore your truck to original condition. Seasoned truck magazine writer Kevin Whipps explains real-world techniques for restoring classic Chevy and GMC pickups at home. You are shown how to comprehensively inspect, properly assess, and accurately budget your restoration project. You are also guided through each major portion of truck restoration, including engine, suspension, chassis, bodywork, paint, brakes, steering, transmission, driveline, electrical system, interior, and more. Special coverage is dedicated to the replacement of body panels and the repair of box, cab, and other body parts. When pro-caliber bodywork has been performed, you have an excellent foundation for the paint, and in turn, you're shown to prep, shoot, and buff the paint job. The rounded-line Chevy/GMC trucks are extremely popular as stock restorations, fast street trucks, and off-road-duty trucks. But before you can build a specialty truck, you need to have a solid, reliable, restored truck. This book provides the invaluable information and step-by-step instruction to return these trucks to their original glory. An authoritative and comprehensive restoration guide for the 1973-1987 Chevy/GMC trucks has not been available until now.